1. Points to check before cutting

1. Tool  Is it the same tool(s) as that of CAM software settings?
2. Material  Is it the same material as that of CAM software settings?
3. Fixation  Is the cap properly tightened?
4. Dust Collector  Is the power turned on?
5. Compressor  Is the required amount of compressed air supplied?

2. Cleaning after cutting operation ends
Carefully clean away cutting waste. Operating the machine with a large amount of cutting waste present may cause malfunction.

3. Periodic maintenance
Confirmation of tightening of a collet. Confirm tightening of a collet every 200 hours or once in a month.

4. Care and Maintenance of the Shafts
Instructions for the care of the shafts
> Remove cutting waste from the shafts.
> Apply a thin layer of the supplied grease to the surface.
> Remove grease adhered to any part of the machinery other than the shafts.

Grease : 6701609030 ASSY,GREASE KIT DWX-4

5. Automatic correction
Perform “Correct magazine” and “Correct rotary axis”.
If misalignment occurs or the machine is moved, it is recommended to perform “Correct magazine” and “Correct rotary axis”.
Red-colored areas must be cleaned up beforehand.

* Keep the detection pin in the included case when not in use.